

WHAT IS CLAIMED IS:

1.A manufacturing method of yarn of furniture fabric,
comprising:

making single-ply twisted yarn in a right or a left
direction with a single-ply yarn by means of twisting equipment;

5 and,

making the two-way-twisted compound yarn with two or
more of said single-ply twisted yarn by means of compound
twisting equipment, obtaining said the two-way-twisted
compound yarn for furniture fabric.

10 2.The manufacturing method of yarn of furniture fabric as
claimed in Claim 1, wherein said single-ply yarn is made of
acrylic fiber.

3.The manufacturing method of yarn of furniture fabric as
claimed in Claim 1, wherein said single-ply yarn is made of
15 polypropylene yarn.

4.The manufacturing method of yarn of furniture fabric as
claimed in Claim 1, wherein said single-ply yarn is made of
polyethylene.

5.The manufacturing method of yarn of furniture fabric as
20 claimed in Claim 1, wherein said single-ply yarn is made of
polyester.

6.The manufacturing method of yarn of furniture fabric as
claimed in Claim 1, wherein said single-ply yarn is made of
polyvinylchloride.

25 7.A furniture fabric woven with warp and fill, wherein

said warp and said fill are made of compound twisted yarn or a compound woven yarn.

8.A furniture fabric woven with warp and fill, wherein said warp and said fill are made of single-ply yarn and
5 two-way-twisted compound yarn or of a single-ply yarn and a compound woven yarn.

9. A furniture fabric woven with warp and fill , wherein said warp and said fill are both woven with single-ply yarn, two-way-twisted compound yarn and compound woven yarn.

10 10. A furniture fabric woven with warp and fill wherein said warp and said fill are both woven with parallelly merged yarn.